# KEFA



## **About KEFAI**

It is a research and development packaging machine manufacturer with completely independent brand, the company focuses on the development and production of intelligent packaging equipment and industrial automation control system. With the leading technology level in China, we have the top R&D and production technology and excellent sales and service team, and have obtained many patents one after another.





Our products include packaging machines,

filling machines, labeling machines, capping machines, and production lines. Our products are widely used in food, pharmaceutical, daily chemical and other industries. Our products have passed CE certification and ISO9001 quality system certification, covering 35 provinces in China and exported to more than 100 countries and regions worldwide.



**Customized Powder Packaging** Solutions for all industry

# **High Precision**

Auger Fill Metering with weighting.

# **Avoid dusting**

The latest dust-free technology.

# Multiple Packge

Stick,Doypack,Bag,Ton Bag,Jar, Bottle etc.





















# Powder Equipment

# Products Content

#### **Sachet Powder**

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Irregular shaped pouch packing machine
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HFFS horizontal sachet packing machine
Multi-lane sachet powder packing machine

## **Medium Bag Of Powder**

Automatic VFFS powder pouch packing machine Rotary premade bag packing machine

## **Big Bag Of Powder**

5-50KG powder filling machine

200-2500kg bull bag powder weighing filling machine

## **Big Bag Of Powder**

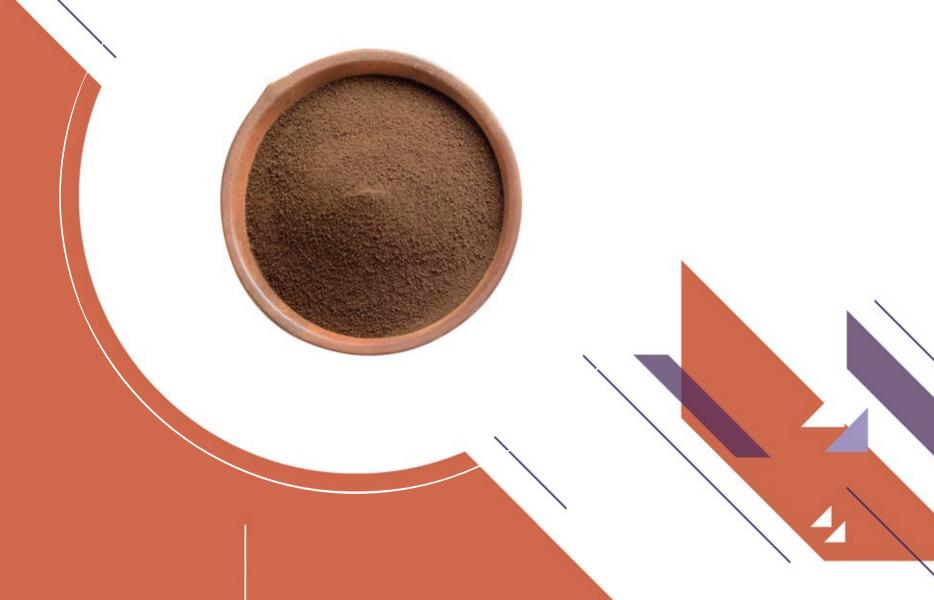
Small volume desktop powder filling machine
Semi auto servo powder filling machine
Auto powdert filling machine
Auto powder filling line

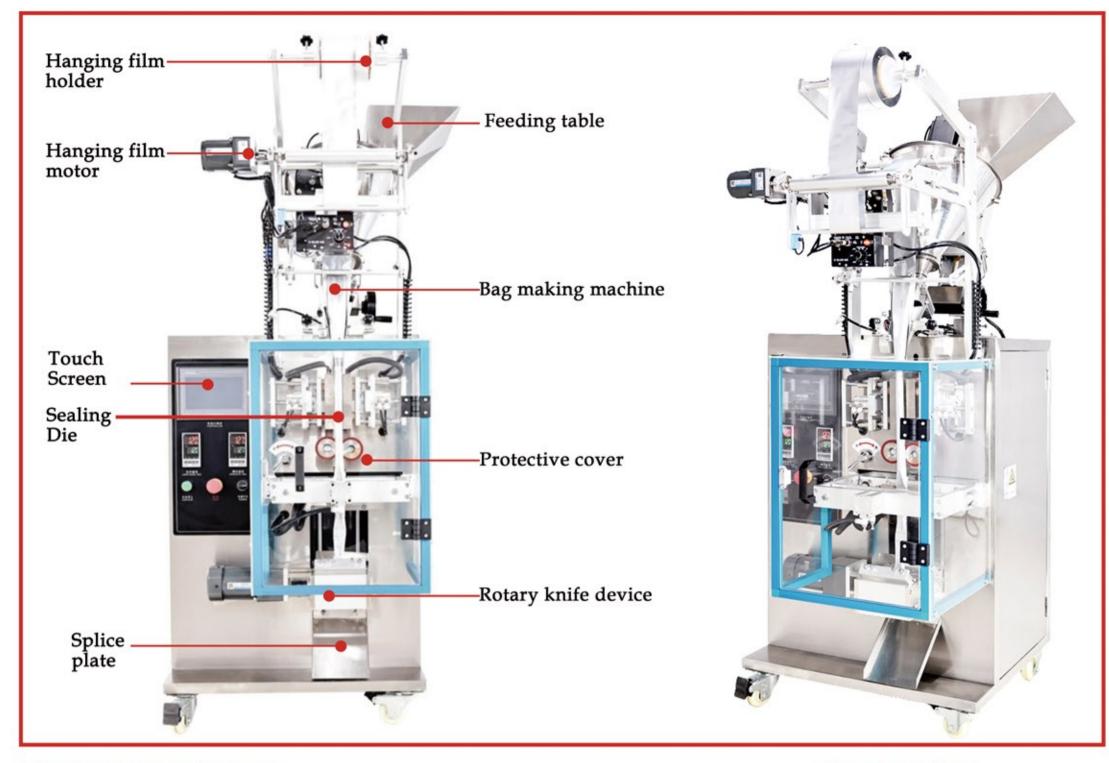
01

02

03

04





# Automatic sachet powder packing machine

# **KF02-PD B240**

#### ■Features:

- 1. It can automatically complete all the work of filling, measuring, bag making, sealing, cutting off, hot pressing, and batch numbering during the packing process, and the photoelectricity follows the positioning of the label without adjustment.
- 2. Intelligent control system, Chinese and English LCD. Just set the parameters to control the operation of the system precisely.
- 3. Heat sealer to the edge of the bag evenly heated control, the upper and lower sides can be individually adjusted temperature.
- 4. Change the cutter to achieve one-line or pattern cutting, cut bags smoothly and reliably without jamming, easy to operate, can be equipped with a wheel coder for row marking batch number, shelf life, etc.

#### ■Technical specification:

Metering Mode	Argue screw	Control System	PLC
Packing Type	Side sealing packing, back sealing packing	Power	1.5KW
Argue Screw	1-50g	Voltage	AC220V/50Hz
Bag Size	Length: 20-140mm; width:12-110mm	Weight	200KG
Packing Speed	25-50bags/min	Dimension	L600*W760*H1530mm

#### ■Application:

This machine is suitable for packing all kinds of powder products such as seasoning powder, milk powder, protein powder, coffee powder, etc.

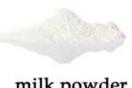
#### ■Bag Samples:





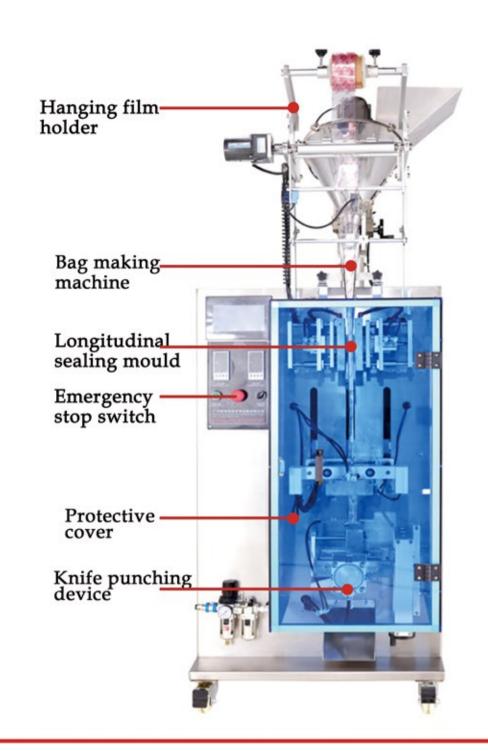








milk powder



# Round corner stick sachet packing machine

## **KF02-PD SY240**

#### **■**Features:

- 1)Imported PLC control system and color touching screen enable easy and efficient operation.
- 2) Noiseless stepping motor to improve steady working condition and decrease vibrator and noise.
- 3) Fully food level stainless steel 304 material, ensure packing products keep clean and machine long life-span.
- 4) Imported color mark sensor, accurate cutting positioning, excellent machine performance and beautiful packaging.
- 5) A variety of automatic alarm protection functions are used to minimize losses.



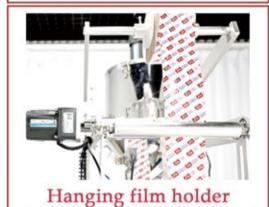
#### ■ Details:



Servo clamp and pull device Make the finished bag shape more beautiful, stable operation and good packaging effect.



Knife punching device Change the punching device to customize the bag shape.



The use of high-quality materials, not roll film, so that the pull film more smoothly, smooth.

#### ■Technical specification:

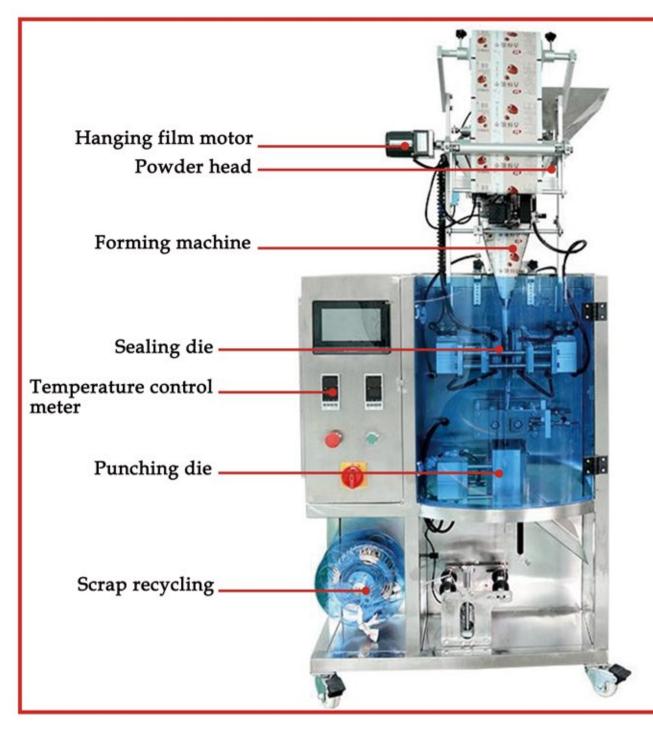
Filling Method	Screw filler	Control System	PLC control
Sealing Type	Back sealing (can make round corner, pattern cut, flat cut )	Power	2KW
Filling Range	1-50g	Voltage	AC220V/50Hz
Bag Size	Length:20-160mm Width:15-110mm	Weight	280KG
Packing Speed	25-40bags/min	Dimension	L800*W900*1850mm

#### ■Packaging sample bags:



#### ■Application:

This machine is suitable for packing all kinds of powder products such as seasoning powder, milk powder, protein powder, coffee powder, etc.



# Irregular shaped pouch packing machine

# **KF02-PD Y100**

#### **■**Features:

- 1) Imported PLC control system and color touching screen enable easy and efficient operation.
- 2) The bag type is diversified, and it can provide customers with pillow-shoaped bags, hanging hole bags, irregular shaped bags etc.
- 3) Imported servo film transport system, imported color standard sensor, accurate positioning, excellent machine performance and beautiful packaging.
- 4) A variety of automatic alarm protection functions are used to minimize losses.



#### ■Technical specification:

Filling Method	Auger filler	Control System	PLC control+ English touch screen panel
Bag Shape	Irregular shaped	Power	2.5KW
Filling Range	1-30g	Voltage	AC220V/50Hz
Bag Size	Length:40-170mm, Width:30-100mm	Weight	300KG
Packing Speed	20-35bags/min	Dimension	L930*W750*H1900mm

#### ■Application:

This machine is suitable for pharmaceutical, daily chemical and food products, such as seasoning powder, coffee powder, milk powder and various powders.

#### ■Packaging sample bags:





Bag pulling device and punching tool



Hanging mold support device

# Automatic Sachet Packing Machine energy saving.



#### ■Technical specification:

Sealing Method	3 side sealing/back sealing
Voltage	220V/700W 50Hz
Dimension	42*50*150cm
Weight	55KG
Filling Range	10-500G
Weight Accuracy	±0.2~2g (based on raw material)
Speed	6~20Pcs/min

#### **■**Features:

- 1.Full stainless steel with food grade and
- 2. Intelligent control, it can do fully automatic packaging, more precise and fast.
- 3. Double vibration device, it's good for packing almost all kinds of powder.
- 4. Divided design, high efficiency, low noise equipment, running smoothly.
- 5. Easy to operate, filling weight can be set directly on display.
- 6. Coiled material: plastic film,laminated film, aluminum foil, filter paper, non-woven fabrics and other compound materials which can be heat sealed.



#### Introduction:

This automatic granule packing machine is made of stainless steel with stable performance, lower consumption, high efficiency,safety and cleanness, it's an ideal equipment which can be used for packing food, tea, herb, dry, powder, granules, seeds,grain,wheat,beans,small hardware and components etc.



#### ■Technical specification:

Power/Voltage	200W/220V/110V			
Filling Range	10-999g			
Filling Speed	6-15bags/min			
Body Material	Stainless Steel			
Standard Deviation	0.1-3g (based on the raw material)			
Hopper Volume	20 Liter			
Machine Size	31x51x135cm			
N.W/G.W.	45KG/55KG			

# Powder/Granule Weighing Filling Machine



#### ■Features:

- 1.Applied for packing powder and small round granule, such as tea powder, medical powder, spices, white sugar, coffee powder, seeds, pills, grains, etc.
- 2. The contact material parts all stainless steel, no contaminated material.
- Microcomputer control self-energy, so that more precise and accurate dispensing, fast, fully automated dispensing process.
- 4. Double shock structure, the machine is running smoothly, low noise.
- 5. Show Package weight and number of packages.

KF02-PD T300

# High Speed Powder Sachet Packing Machine



#### ■Bag samples:



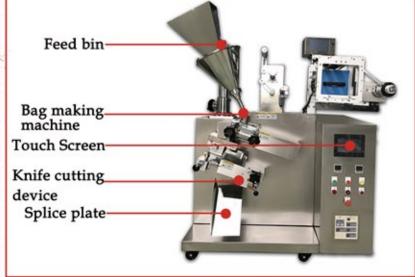
#### **■**Features:

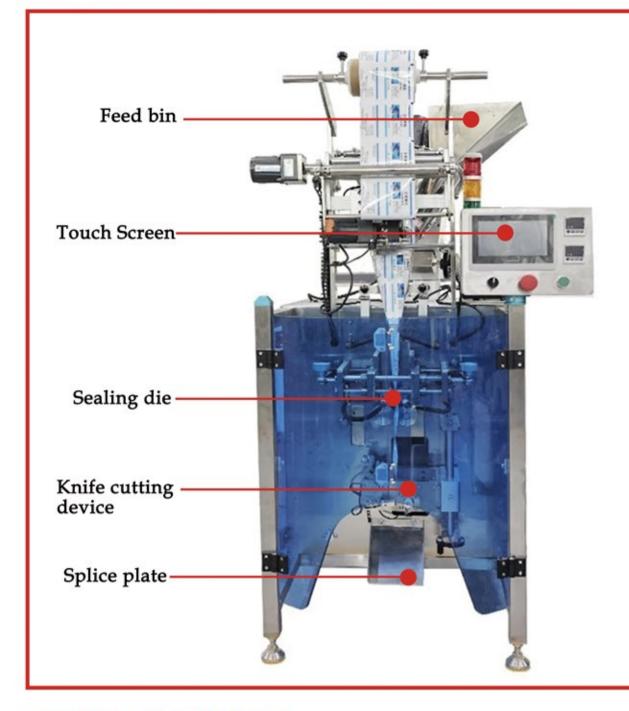
- 1. The packaging machine only adopts a pair of hot roller sealing devices, which can realize the horizontal and vertical sealing of the packaging bags at the same time.
- 2. The sealing pattern adopts a complete and continuous checkerboard pattern.
- 3. The cutting knife can be one of two methods: flat knife and serrated knife.
- 4. The working process of the whole machine includes: bag making, filling, sealing, making easy-to-tear slits (optional), cutting and other main processes. 5. The packaging speed of the machine is controlled and displayed by frequency conversion speed regulation, and the sealing temperature is controlled by an intelligent temperature controller.
- 6.The feeding device adopts the method of measuring cup and measuring plate, counting method of measuring plate, screw method and so on. Taking the seasoning powder with a length of 70, a width of 70 and three sides sealed as an example, the packaging speed is more than 100 packs/min.

#### ■Technical specification:

Pouch Length	35~160mm	Dimension	L1300mm× W1000mm×H1630mm
Pouch Width	60~95mm	Applicable Film	PET/AL/LLPE \ PET/LLPE OPP/CPP
Capacity	0.4- 60ml	Parameter of Film	Outer Dimension of Film ≤400 Inner Dimension of Film φ75
Packing Speed	60~100p/m	Standard Feeding Device	Double Hoppers and Double Measuring Cups
Electric Power	2kw / AC380V or so	Standard Cutting Device	Zigzag Cutter
Weight	400kg or so	Model	KA02-PD GS100







# High speed powder sachet packing machine

## KF02-PD GS110J

#### **■**Features:

- 1) Newly upgraded alarm system with automatic pause when clamping material, clamping knives or jamming material.
- 2)High precision and high output with a maximum speed of 150bags/min.
- 3)Pure electric drive, one screen operation, simple and convenient production.
- 4)Wider applicability, suitable for pure water, creams, drawn honey and other materials, without worrying about the impact of material drawing on speed, precision and sealing.
- 5)The choice of integral outgoing heat pipe and silicone covered wire spring thermocouple, not easy to break, leak-proof, better waterproof performance.



#### ■Technical specification:

Filling Method	Auger filler	Control Style	PLC control system
Bag Shape	Customized package	Power	2KW
Filling Range	1-50g	Voltage	220V 50Hz/60Hz
Bag Size	Length:20-145mm width:20-110mm	Dimension	L900*W700*H1720mm
Packing Speed	100-150bags/min	Model	KF02-PD GS110J

#### ■Application:

This machine is suitable for many kinds of powder such as:milk powder, flour, rice powder, protein powder, seasoning powder, chemical powder, medicine powder, coffee powder, soy flour etc.

#### ■Bag samples:



# HFFS Horizontal Sachet Packing Machine





#### ■Technical specification:

Pouch Size	60*90mm (Min) 140*225mm(Max)	Air Consumption	200NL/min
Filling Capacity	500g	Machine Dimensions	4780mm(L)970mm(W)1500mm(H)
Packing Capacity	50-80ppm	Weight	1800kg
Powder	8KW	Вау Туре	Flat pouch,Doypack,Zipper

#### ■Application:

This is designed for standard flat pouch and doypack, it can realize three-side, four-side seal and twin-link bag function. Flexible to fill and pack various powder product such as spice powder, coffee powder, sugar, salt, milk powder, tea, curry powder and more.









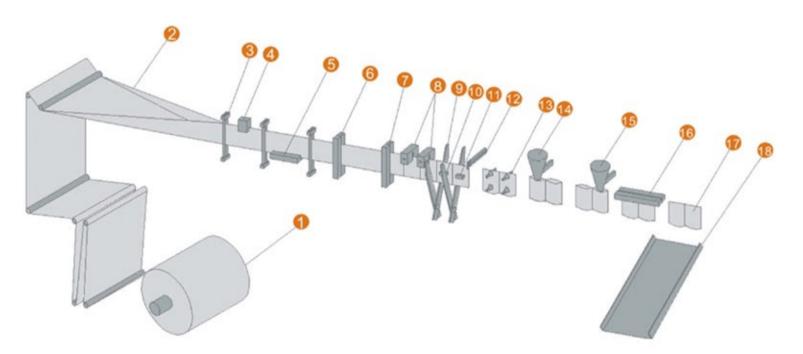




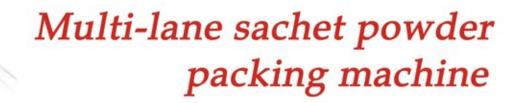
#### **■**Features:

- 1. Weight measuring, bag forming, filling, sealing, cutting, date printing can be done automatically.
- 2. Computer PLC control and automatic alarming function.
- 3.Independent pouch making, no product on seal. Higher seal strength, less leakage.
- 4.Independent temperature control system with an accuracy of up to ±1°C degrees.
- 5. The horizontal and vertical sealing temperatures are independently controlled and are well suited to a variety of packaging materials such as laminated films and PE films.
- 6. Variety of packaging styles: 3/4 side sealing pouch, irregular shaped pouch, doypack, zipper bag etc.

#### **■**Working flow:



1.Film Unwind 2.Bag Forming 3.Film Guide 4.Photocell 5.Bottom seal 6.Vertical seal 7.Second Vertical Seal 8.Tear Notch 9.Double Cutting 10.Pouch Catching 11.Pouch Catching 12.Pouch Pulling 13.Pouch Opening 14.Filling I 15.Filling II 16.Top Seal 17.Finished Product 18.Outlet



## KF02-PD VML-12



#### ■Optional device:

- 1.Date code printer
- 2.Rounder corner stick, or any other customzied sealing cutting shape stick.
- 3.3 side seal former
- 4.Empty bag detection device
- 5.Straight cut with easy tear line
- 6.Hole punching device
- 7.Fix number cutting device

#### ■Technical specification:

Filling	Auger filler	Pneumatic Request	0.24cbm/min, 0.6Mpa
Bag Style	Stick Sachets	Power	3.8kw
Dosage	1-30ml/bag	Voltage	AC380v 3 phases 50Hz
Bag Size (mm)	L30-140 Single lane film width:30-60mm	Body Shell	Sheet steel spray painted Stainless steel
Capacity	350(bags/min)	Weight	G.W 430kg
Control Style	PLC+ Chinese/ English screen	Dimension(cm)	L200 W180 H260

#### **■**Features:

1. The multi lane stick pack machine can automatically complete multi-lane products measuring, feeding, filling and bag forming, date code printing, bag sealing and cutting. And hole punching as option.

2.Motor driven heat seal film pulling system.

3. High sensitive fiber optic photo sensor can automatically trace color mark accurately.

4.PLC control system combined with touch screen, can easily set and change the packing parameters. Daily production output and self-diagnostic machine error can be viewed directly from the screen.

5.PID temperature controller monitors heat sealing temperature within ±1°C

#### ■Main function:

This multi lanes powder packing machine can automatically accomplish making bags, weighing, filling, sealing, cutting etc. It can be used to pack all kinds of powder products, such as, coffee powder, sugar, salt, seasoning powder, desiccant powder ,etc.





## Automatic VFFS Powder

Pouch Packing Machine







#### ■Application:

It's suitable for packing different powder, such as flour, coffee powder, yolk powder, pepper, soybean flour, corn flour, spices, washing powder, seasoning etc. It's widely used in food, medical, chemical and other industry.

#### **■**Features:

- 1.Import PLC computer control system, man-machine interface, touch screen.
- 2.Servo membrane system, accurate positioning, excellent overall performance.
- 3. Perfect automatic alarm protection function, the loss is reduced to a minimum;
- 4. The machine and the metering device can be automatically matched to complete the measurement, feeding, filling bag, date printing all packaging process;
- 5.Bag form: the machine can be made according to customer needs pillow-shaped bag, vertical bag.
- 6.Each machine has stainless steel and carbon steel structures, suitable for all levels of the customers' requirements.
- 7.Medium-speed and high-speed machine can be selected, meeting different production requirements.

#### ■Technical specification:

Model	KF02-PD VFFS	Packing Speed	1-25bag/min
Filling Style	Auger screw	Max width of roll film	420mm
Bag Style	Back sealing	Air Consumption	0.65mpa
Packing Range	100-2000g	Gas Consumption	0.8M*2/min
packing Accuracy	±0.5%-1%	Voltage	220V (can be customized 110V)
Bag Length	80-300mm	Power	3 phase 4 wire 3.5KW
Bag Width	50-200mm	Materials	Powder















# Rotary Premade Bag Packing Machine

#### ■Features:

- 1)It adopt precision indexing device and PLC to control each action and working station to make sure the machine operates easily and does accurately.
- 2) The speed of this machine is adjusted by frequency conversion with the range, and the actual speed depends on type of products and pouch.
- 3) Automatic checking system can check bag situation, filling and sealing situation. The system shows 1.no bag feeding, no filling and no sealing. 2.no bag opening/opening error, no filling and no sealing 3.no filling, no sealing.
- 4) The product and pouch contact parts are adopted stainless steel and other advanced material to guarantee the hygiene of products.
- 5)It's suitable for premade pouch type: standup, flat bottom, performed, zipper pouch, zip-lock pouch, flat bag etc.

#### ■Application:

This machine is suitable for 10-1000g Powder filling weighing, such as:milk powder, flour, rice powder, protein powder, seasoning powder, chemical powder, medicine powder, coffee powder, soy flour etc.

#### ■Technical specification:

Model	KF02-PD GDR	Suitable Bag Type	Stand-up pouch, flat bag
Feeding Mode	Auger filler	Packaging Speed	20-50 Bags/M
Package Weight	10-1000G	Power Supply	380v 220V
Package Accuracy	1-2g	Total Power	5KW
Suitable Bag Size	W100-250mm L100-350mm	Overall Dimensions	2000*1800*2500mm







5-50KG powder filling machine

#### **■**Features:

- 1.Stainless steel production process. Electronic screen, PLC control technology, easy to operate.
- 2. Independent suspension sensor, stable model transmission, ensure weighing accuracy.
- 3. Infrared sensing, two-speed feeding system, high weighing accuracy.
- 4. arch-breaking motor in the silo to break the material loose during spiral conveying.
- 4. Ring-shaped bag clamping structure, so that the bag is sealed tightly with the lower feed opening, which can reduce dust spillage
- 5. Automatic control with feeding machine, conveyor and sealing machine, improving efficiency and reduce labour intensity.

#### ■Introduction:

This series of packing machine is a new generation of intelligent electronic weighing and packaging machine developed by our company. It has the characteristics of reasonable structure, smooth operation, convenient operation and high weighing accuracy.

The main machine adopts two speeds of fast and slow feeding for faster speed. Advanced digital frequency conversion technology, anti-interference technology, and automatic error compensation and correction, suitable for quantitative packaging of powder, granular, flaky materials.

#### ■Technical specification:

Model	KF02-PD DB50KG	Feeding Method	single screw
Materials	powder, mixed materials	Air source Pressure	0.4-0.6Mpa
Dosage Range	5-50 kg	Air Consumption	1m3/h
Packaging Accuracy	y ±0.2-0.5%	Air Source/Power	380V/1.5KW
Packaging Speed	3-8 packs/min	Overall Dimension	820x1400x2000mm

#### ■Application:

The products are widely used in food additives, chemical materials, flour, milk powder, sugar, chicken essence, monosodium glutamate, seed rice additives, fertilizer, feed, plastic powder, building materials and other industries.









200-2500KG Bulk Bag Powder Weighing Filling Machine

## KF02-PD DBT





#### **■**Features:

- 1. This machine is composed of high precision (0.02%) sensor and high resolution control instrument to form a metering control system with high precision and good stability performance.
- 2. Feeding mechanism adopts frequency converter to control spiral variable speed, quantitative control of feeding, fast packing speed.
- 3. The packaging range is wide, adjustable within the range of 200-2500kg. Can be applied to the packaging of large bags.
- 4. Parameter setting, weighing and calibration are simple and easy to understand, easy to operate.
- 5. With various communication interfaces, it can be networked with computer for various data processing.

#### **■**Working Flow:

Put the tonne bag on the filling nozzle, hang the four corners of the bag on the cylinder, press the "start" button, then the bag pressing cylinder starts to work and presses the bag mouth, the cylinder props up the four corners of the bag, the controller automatically removes the weight of the bag, the screw rotates to quickly fill the bag with material, the vibration table starts to vibrate to solidify the material, the dust overflowing with the air in the bag is sucked away by the dust collector through the vacuum cleaner. The dust overflowing together with the bag is sucked away by the dust collector through the dust collector. When the filling is almost to the set value, the spiral speed decelerates and slowly adds, the vibration stops and the filling stops when it reaches the set value. The error is <0.3%. At this time the bag press cylinder loosens the bag mouth, the cylinder loosens the bag corners and the forklift sends the bag out.

#### ■Technical specification:

Packing Form	Ton bag	Gas Source	0.4~0.6MPa, consumption 2M3/h
Filling Range	2002500kg	Electricity	AC380V
Packaging Speed	0-40 bags/hour	Total Power	5.5.kw
Packing Accuracy	Static accuracy 0.1% FA.OIML III dynamic accuracy 0.3%	External Dimensions	(L×W×H)1600x1600x2800

#### ■Sample display:



#### ■Application:

The products are widely used in food additives, chemical materials, flour, milk powder, sugar, chicken essence, monosodium glutamate, seed rice additives, fertilizer, feed, plastic powder, building materials and other industries.



#### ■Technical specification:

Model	KA01-PD DT100G	Power Supply	230W
Filling Range	1-100g change auger	Voltage	380V/220V 50/60HZ
Filling Speed	35-60 bottles/min	Filling Accuracy	≤±0.1g
Hopper Capacity	7L	Size	600*500*900mm

#### ■Detail:



#### **■**Features:

- 1. The filling range can be choose: 0.1-99g
- 2. This equipment composed of photoelectric sensor, electric weighting ,step-motor/ser-vo motor controller. Automatic quantitative and filling function, auto-modifying of error ,accounting, discharging, parameter memory function. This type is suitable for the superfine powder, small granules material.
- 3. The parts contacting material are all made of stainless steel such as hopper, metering screw, stirring. Use high stability and high precision electronic weighter. English/Chinese is displayed in touch screen, the interface is simple, show intuitional.

#### ■Sample display:



#### ■Application:



# **KF01-PD S5000** Semi Auto Servo Powder Filling Machine

#### **■**Features:

- 1.25/50L side opening hopper, packaging volume in 5-5000g bottle or bag.
- 2. Servo motor drives the auger, have one stir on the hopper, tolerance is only plus or minus 0.1 to 0.5 grams.
- 3. Chinese/English or custom your local language in the touch screen. We use famous brand Siemens PLC, Schneider electric, more steady.
- 4. Through changing accessories, the machine is suitable for various powder products. Easy to change size parts and clean up.
- 5. We can match one vacuum cleaner to collect dust and easy to clean the machine.

#### ■Technical specification:

Model	KF01-PD S5000	Power Requirement	AC220/380V 50/60Hz
Filling Range	5-5000	Power Consumption	1.5KW
Filling Speed	1200-2400times/hour	Work Type	Auger + weight
Filling Accuracy	±0.5%	Approximate Weight	Servo motor
Hopper Volume	50Liter-standard	Dimension	800*900*2060mm

#### ■Application:

This machine is suitable for all kinds of powder, powder mixture automatic filling. The container is automatically located, filling material and automatic transmission.It is widely used in all kinds of bottles, jars filling. Such as milk powder, protein powder, chicken powder, chicken essence, monosodium glutamate, food additive, etc.

#### ■Sample display:



#### ■Detail:



Servo



Motor



Control panel



Feeder

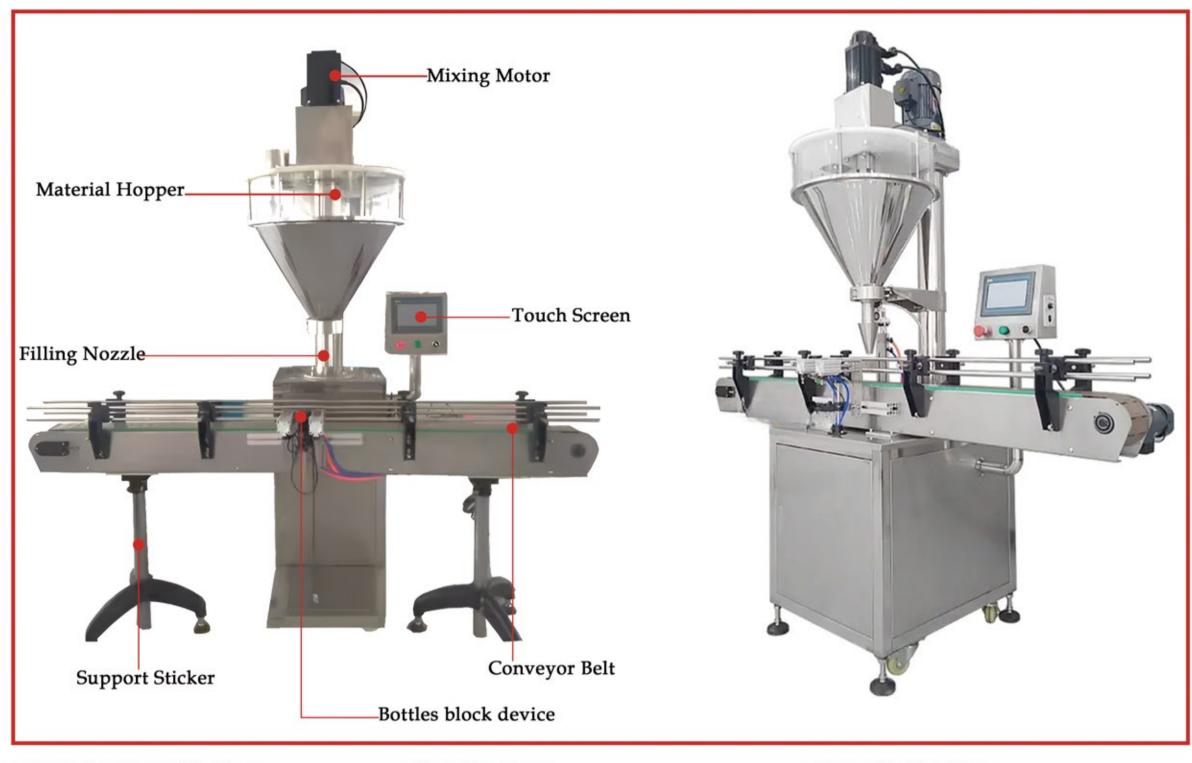


**Polished** Screw

Filling

Nozzle

Hopper



# Automatic Powder Filling Machine

# **KF01-PD SZ5000**

#### **■**Features:

- 1. The equipment material for the quality of 304 stainless steel,in line with GMP requirements;
- 2. The device outlet with a vacuum device, the external dust cover;
- 3. The container automatically positioning, automatic fling materials;
- 4. PLC touch the fling volume and fling speed can be adjusted arbitrarily with high precision.
- 5. Can automatically display the number of packaging, can be convenient to calculate the workload of the machine.

#### ■Technical specification:

Filling Volume	10-5000g	
Filling Precision	<5%	
Filling Speed	30-45pcs	
Voltage	220V/110V 50/60hz	
Package Size	3000*1060*2000mm	
Weight	150kg	
Hopper Volume	75L	

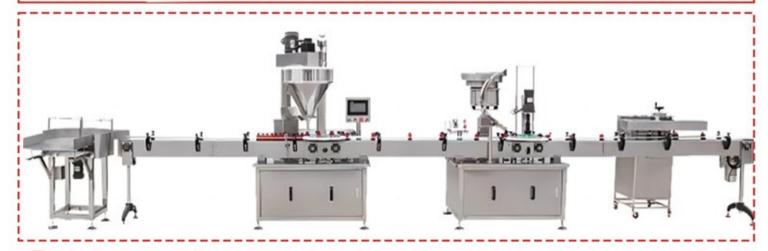
#### ■Application:

This automatic filling machine is designed for filling powder into bottles, the filling volume can be set by entering certain number or using the filling weight. The conveyor belt can be removed and use it as a semi-automatic machine, help you save working space. It is widely used in food, daily chemical industries.

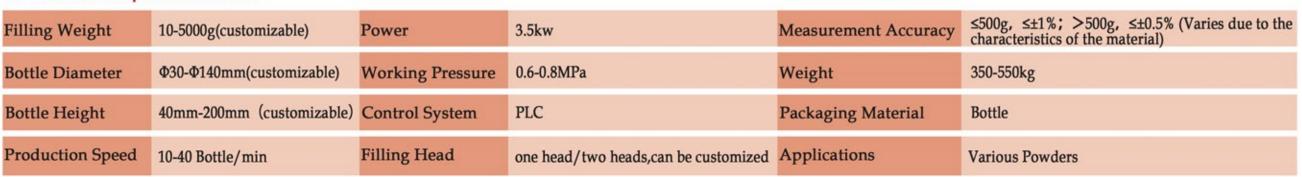








#### ■Technical specification:





# Auto Powder Filling Line KF01-PD FTX





#### ■Introduction:

Auto powder weighing filling capping and labeling machine. It is suitable for automatic weighing filling capping and labeling of various fluidic or low-fluidity powder materials like milk powder, coffee powder, health-caring powder, chemical powder, meal replacement powder, etc.



#### ■Filling Process:

①Bottle Unscrambler

② Automatic Powder Weighting And Filling Machine

③Automatic Capping Machine